

What is claimed is:

1. A remanufactured laser printer toner cartridge having a modified roller section comprising:

- a doctor blade having a contact face;
- said contact face having a greatest length dimension and a width dimension;
- said contact face having at least one unworn area extending along its length and extending along its width;
- said contact face having at least one worn area extending along its length and extending along its width;
- said at least one worn area extending less than the width of the contact face;
- said doctor blade removably secured to said roller section;
- said unworn area only of the contact face in direct contact with the surface of a developer roller.

2. A remanufactured laser printer toner cartridge having a modified roller section comprising:

- a doctor blade having a contact face;
- said contact face having a greatest length dimension and a width dimension;
- said contact face having at least one unworn area extending along its length and extending along its width;
- said contact face having at least one worn area extending along its length and extending along its width;
- said at least one worn area extending less than the width of the contact

face;

said doctor blade removably secured to said roller section;

said unworn area only of the contact face in direct contact with the surface of a magnetic roller.

3. A remanufactured laser printer toner cartridge having a modified roller section comprising:

a wiper blade having a contact face;

said contact face having a greatest length dimension and a width dimension;

said contact face having at least one unworn area extending along its length and extending along its width;

said contact face having at least one worn area extending along its length and extending along its width;

said at least one worn area extending less than the width of the contact face;

said wiper blade removably secured to said roller section;

said unworn area only of the contact face in direct contact with the surface of a photoconductive drum.

4. A remanufactured laser printer toner cartridge having a modified roller section comprising:

a doctor blade having a contact face;

said doctor blade contact face having a greatest length dimension and a width dimension;

said doctor blade contact face having at least one unworn area extending along its length and extending along its width;

said doctor blade contact face having at least one worn area extending along its length and extending along its width;

said at least one worn area extending less than the width of the doctor blade contact face;

said doctor blade removably secured to said roller section;

said unworn area only of the doctor blade contact face in direct contact with the surface of a developer roller;

a wiper blade having a contact face;

said wiper blade contact face having a greatest length dimension and a width dimension;

said wiper blade contact face having at least one unworn area extending along its length and extending along its width;

said wiper blade contact face having at least one worn area extending along its length and extending along its width;

said at least one worn area extending less than the width of the wiper blade contact face;

said wiper blade removably secured to said roller section;

said unworn area only of the wiper blade contact face in direct contact with the surface of a photoconductive drum.

5. A remanufactured laser printer toner cartridge having a modified roller section comprising:

a doctor blade having a contact face;

said doctor blade contact face having a greatest length dimension and a width dimension;

said doctor blade contact face having at least one unworn area extending along its length and extending along its width;

said doctor blade contact face having at least one worn area extending along its length and extending along its width;

said at least one worn area extending less than the width of the doctor blade contact face;

said doctor blade removably secured to said roller section;

said unworn area only of the doctor blade contact face in direct contact with the surface of a magnetic roller;

a wiper blade having a contact face;

said contact face having a greatest length dimension and a width dimension;

said wiper blade contact face having at least one unworn area extending along its length and extending along its width;

said wiper blade contact face having at least one worn area extending along its length and extending along its width;

said at least one worn area extending less than the width of the wiper blade contact face;

said wiper blade removably secured to said roller section;

said unworn area only of the wiper blade contact face in direct contact with the surface of a photoconductive drum.

6. A remanufactured doctor blade comprising:

a doctor blade having a rigid metallic portion having a planar face with a metering surface adapted for metering toner uniformly onto the surface of a rotating developer roller;

said metering surface having a worn area ineffective to meter toner uniformly onto the surface of a rotating developer roller;

said metering surface having an unworn area effective to meter toner

uniformly onto the surface of a rotating developer roller;

means for affixing the doctor blade to the roller section adapted to position said planar face in direct contact with the surface of said developer roller such that only the unworn area of said metering surface contacts said developer roller.

7. A remanufactured doctor blade comprising:

a doctor blade having a compliant portion having a planar face with a metering surface adapted for metering toner uniformly onto the surface of a rotating developer roller;

said metering surface having a worn area ineffective to meter toner uniformly onto the surface of a rotating developer roller;

said metering surface having an unworn area effective to meter toner uniformly onto the surface of a rotating developer roller;

means for affixing the doctor blade to the roller section adapted to position said planar face in direct contact with the surface of said developer roller such that only the unworn area of said metering surface contacts said developer roller.

8. A remanufactured doctor blade comprising:

a doctor blade having a compliant polymeric portion having a planar or curvilinear face with a metering surface adapted for metering toner uniformly onto the surface of a rotating magnetic roller;

said metering surface having a worn area ineffective to meter toner uniformly onto the surface of a rotating magnetic roller;

said metering surface having an unworn area effective to meter toner uniformly onto the surface of a rotating magnetic roller;

means for affixing the doctor blade to the roller section adapted to position said planar or curvilinear face in direct contact with the surface of said magnetic roller such that only the unworn area of said metering surface contacts said

magnetic roller.

9. A remanufactured wiper blade comprising:

a wiper blade having a compliant polymeric portion having a planar or curvilinear face with a surface adapted for dislodging toner particles from the surface of a rotating photoconductive drum;

said planar or curvilinear face having a worn area ineffective to dislodge toner particles from the surface of a rotating photoconductive drum;

said planar or curvilinear face having an unworn area effective to dislodge toner particles from the surface of a rotating photoconductive drum;

means for affixing the wiper blade to the roller section adapted to position said planar or curvilinear face in direct contact with the surface of said photoconductive drum such that only the unworn area of said planar or curvilinear face contacts said photoconductive drum.